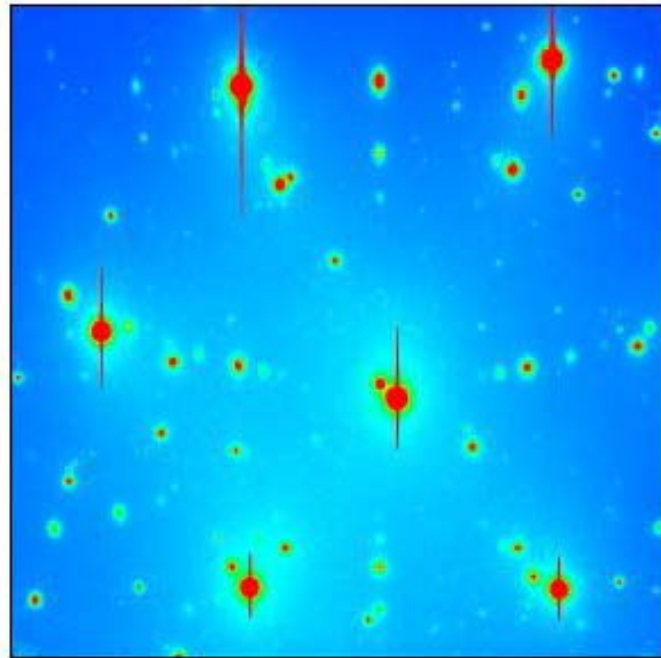
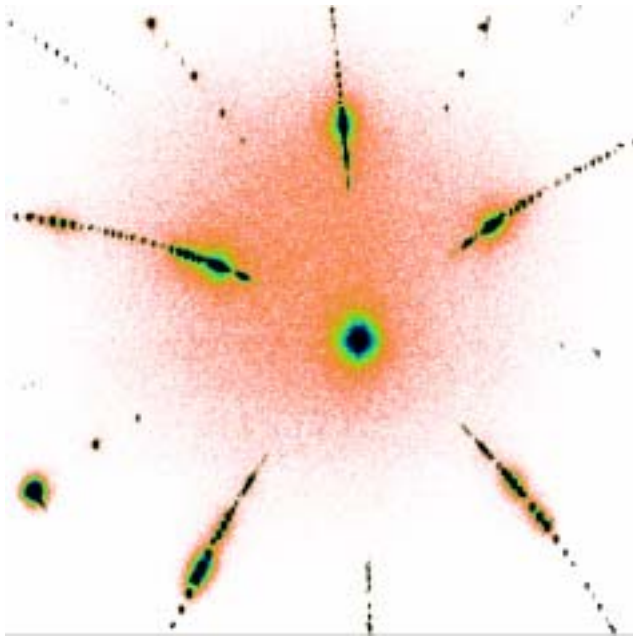


Three-dimensional polychromatic microdiffraction studies of mesoscale structure and dynamics

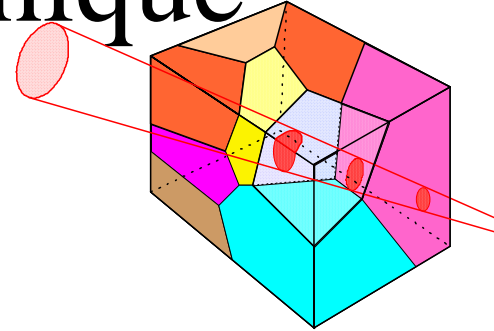
Gene Ice

Oak Ridge National Laboratory



3D polychromatic microdiffraction important emerging technique-

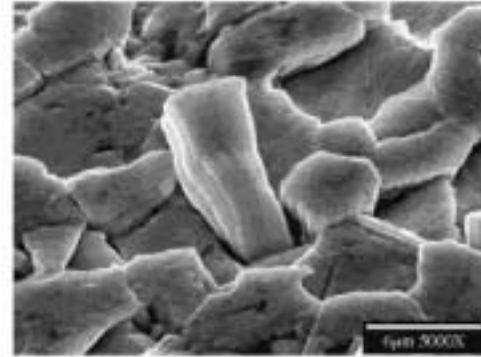
- Fundamentally new direction in materials research
- Unprecedented-direct test of mesoscale modeling
- Addresses long-standing fundamental problems
- Programmatic effort only possible at APS
 - requires synchrotron radiation - advanced x-ray optics
 - emerging capabilities only possible with intense 3rd generation source and continued progress



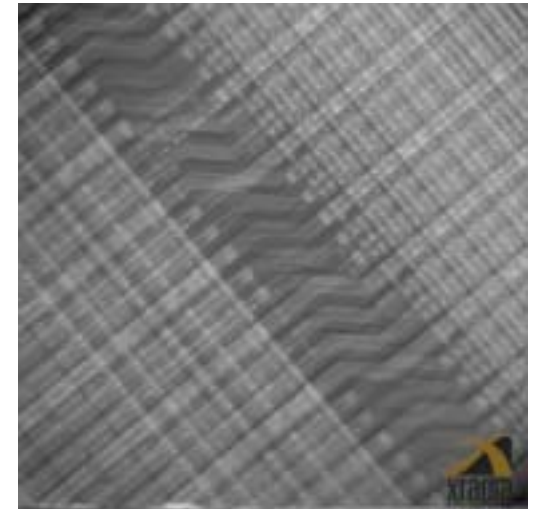
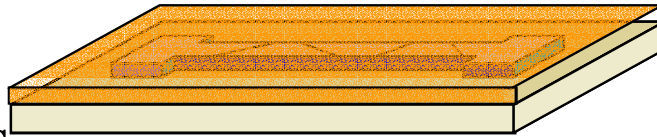
Will become an essential technique for x-ray synchrotron sources.

Virtually all materials influenced by structure and properties at *mesoscale*

- Electronic/electro-optic materials
 - Thin polycrystalline films/implanted layers defects/anisotropic domains



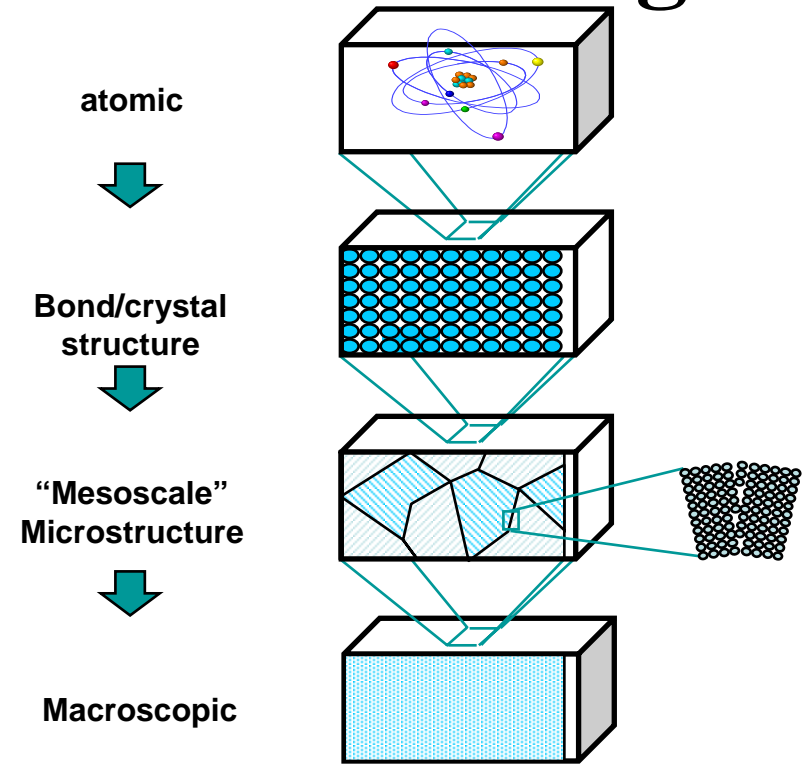
- Structural materials



Yet most information -surfaces or property averages

Importance of mesoscale structure/ dynamics→multiscale modeling

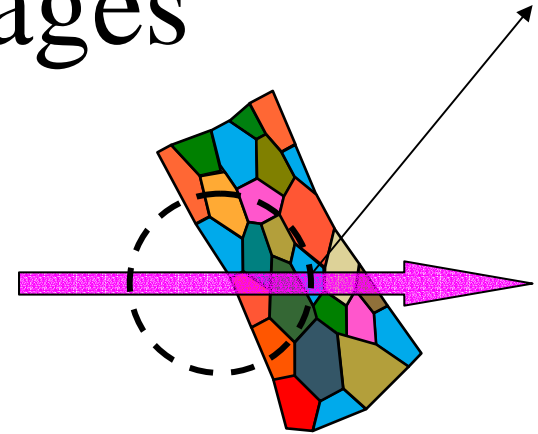
- 0.1-100 μm
 - Too *large* - molecular dynamics
 - Too *small* - average behavior
- Models need guidance
 - Grain boundary structure/properties
 - 3D Deformation
 - Elastic response of grain-boundary networks



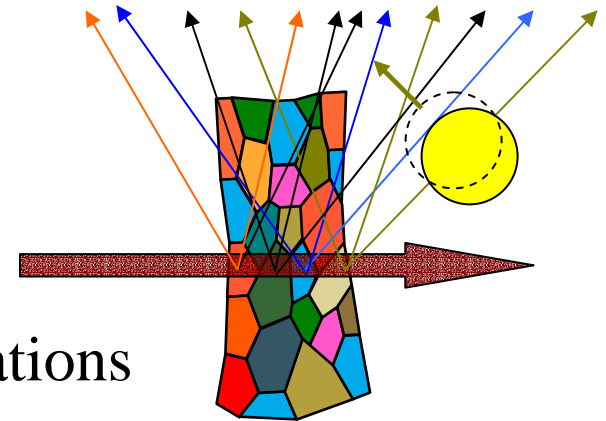
Experimental measurements are essential to guide/test mesoscale modeling

Polychromatic microdiffraction unique advantages

- **No** sample rotation- high spatial resolution
- **Single crystal** information from every subgrain volume.
J. S. Chung and G.E. Ice J. Appl. Phys. 86 (1999).

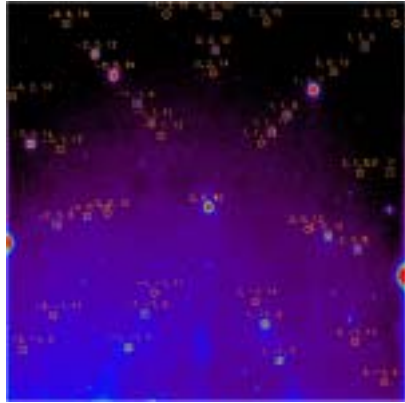


- Differential aperture microscopy
decodes Laue patterns along beam
B. Larson et al. Nature 415 (2002).



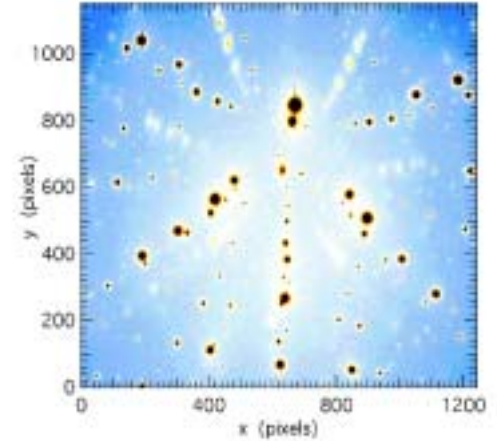
Allows investigation of mesoscale correlations

3DPMD correlates mesoscale structural heterogeneities and driving forces

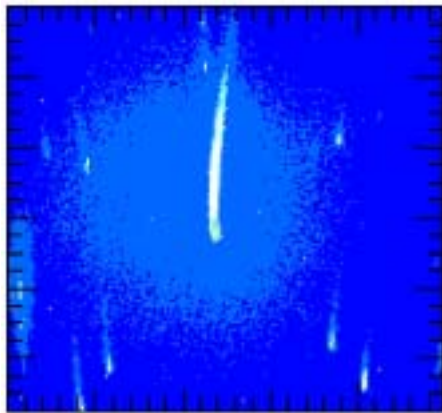


Phase/phase boundaries

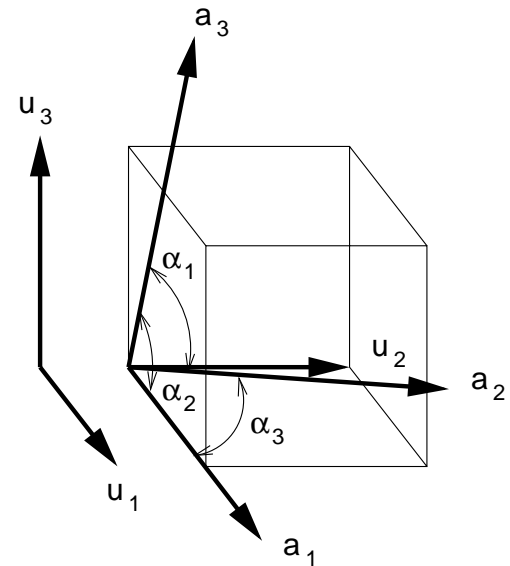
Texture (0.01°)/grain boundaries



Elastic strain (1×10^{-4})



Deformation



Strain is derived from unit cell parameters

$$\mathbf{A}_{\text{Meas}} = \mathbf{T} \mathbf{A}_0$$

$$i_{ij} = (\mathbf{T}_{ij} + \mathbf{T}_{ji})/2 - \mathbf{I}_{ij}$$

Accurate measurements require absolute calibration

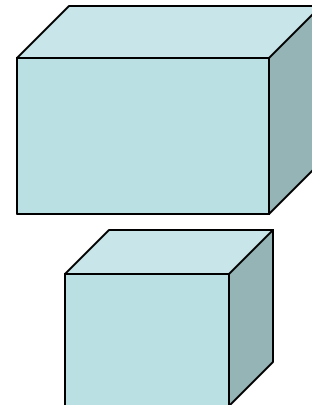
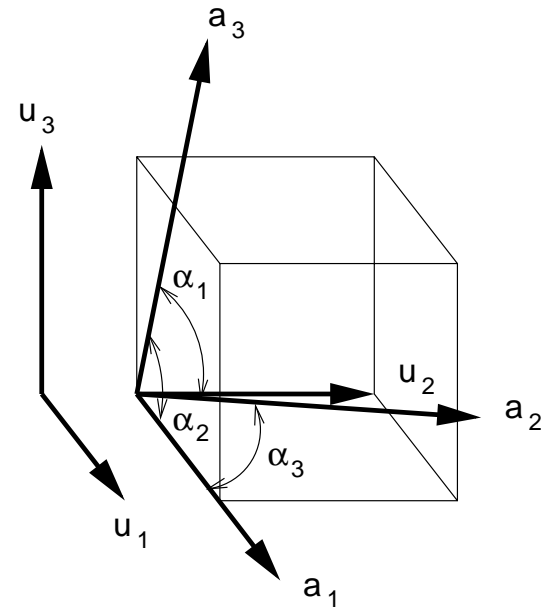
monochromator energy to ~1 eV

CCD to 0.2 pixels ~0.01 degrees

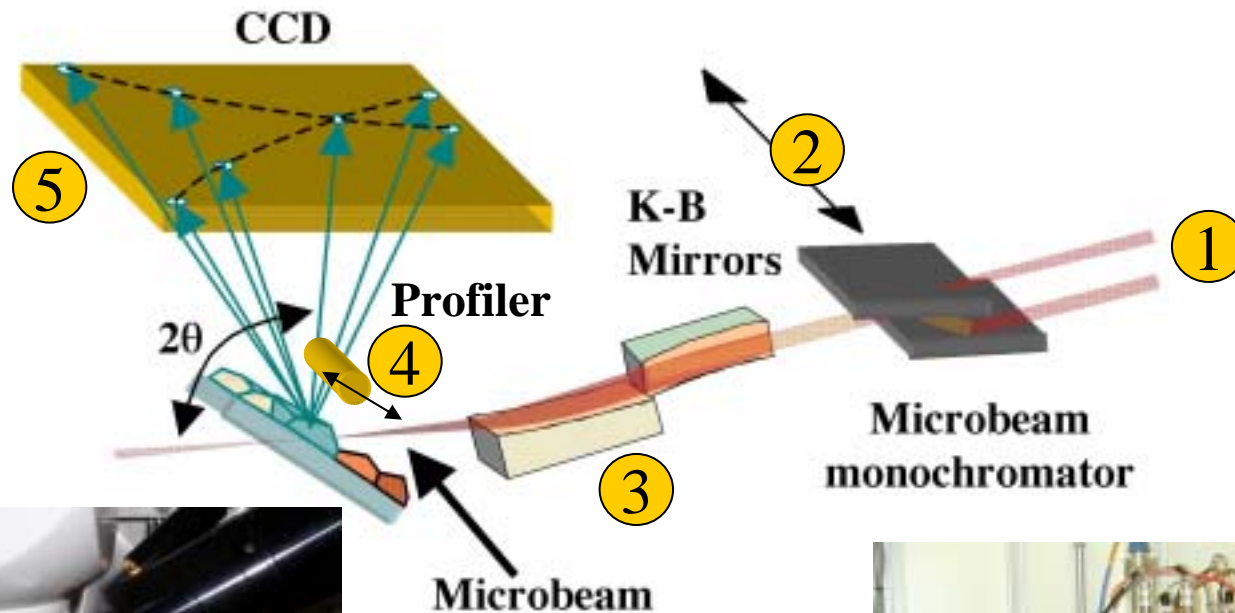
Deviatorial strain tensor from single crystal Laue pattern

4 reflections \nrightarrow deviatoric strain tensor

+ 1 energy \nrightarrow full strain tensor



3-D Polychromatic Microscope has 5 key Elements



Operational 3D X-ray crystal

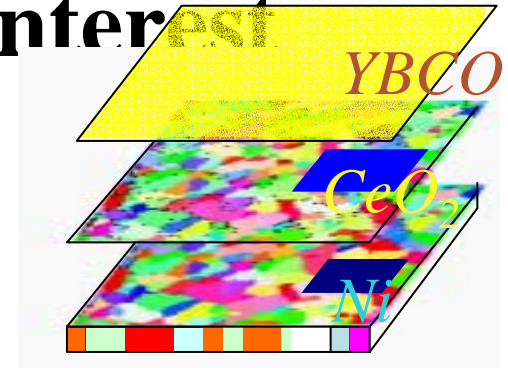
m.

- 10-22 keV
- Differential aperture microscopy with software



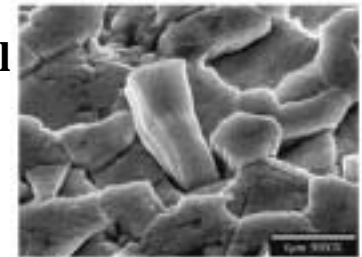
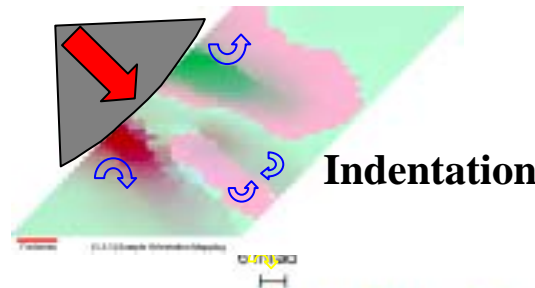
Programmatic mission centered on three areas of long-standing interest

- Grain-growth
 - Epitaxial (near surface)
 - True 3D
- Deformation and strain localization
 - Mesoscale deformation using nanoindenters
 - In-situ deformation in polycrystals
- Fatigue and fracture
 - Thin films
 - Artificial cracks



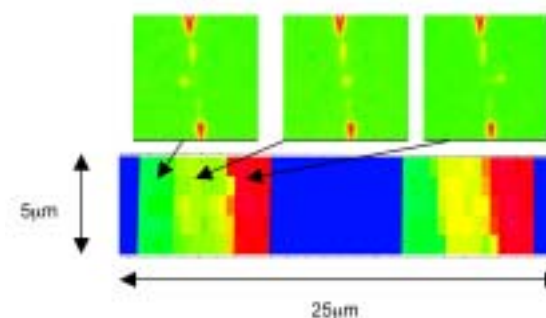
quickTime™ and a Video decompressor are needed to see this picture.

Al Polycrystal



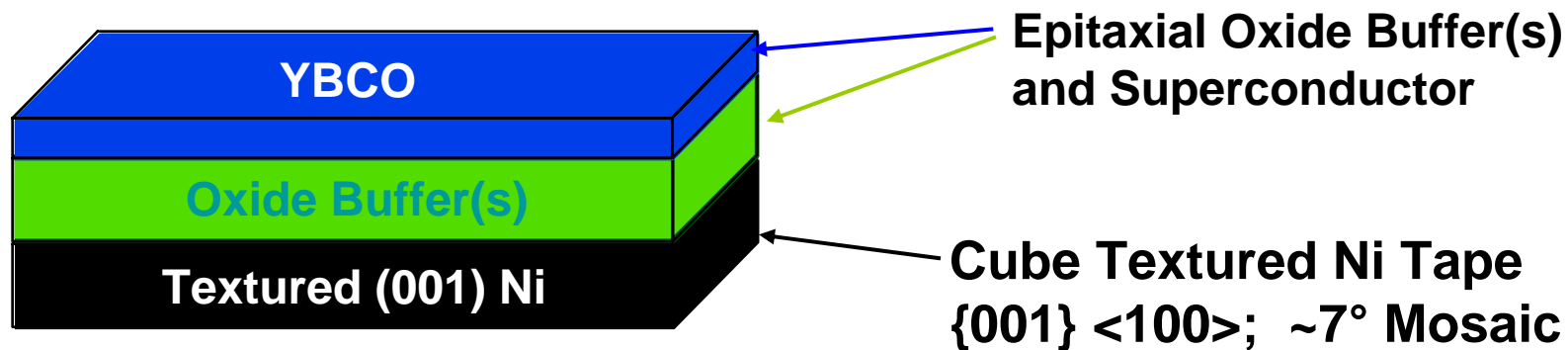
Tin Whiskers

Compelling applications to many materials



Rolling-Assisted Biaxially-Textured Substrates (RABiTS) practical approach High T_c Wires

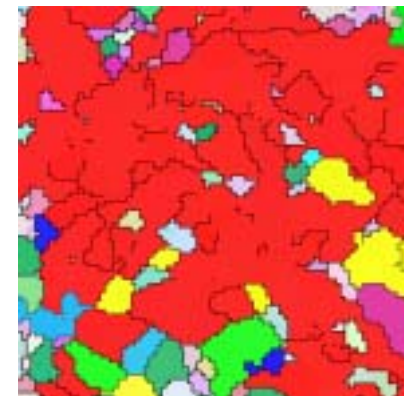
RABiTS Architecture



- Texture controls current transport
- Texture can be improved by buffer
- Scale-up requires fundamental understanding of epitaxial growth.



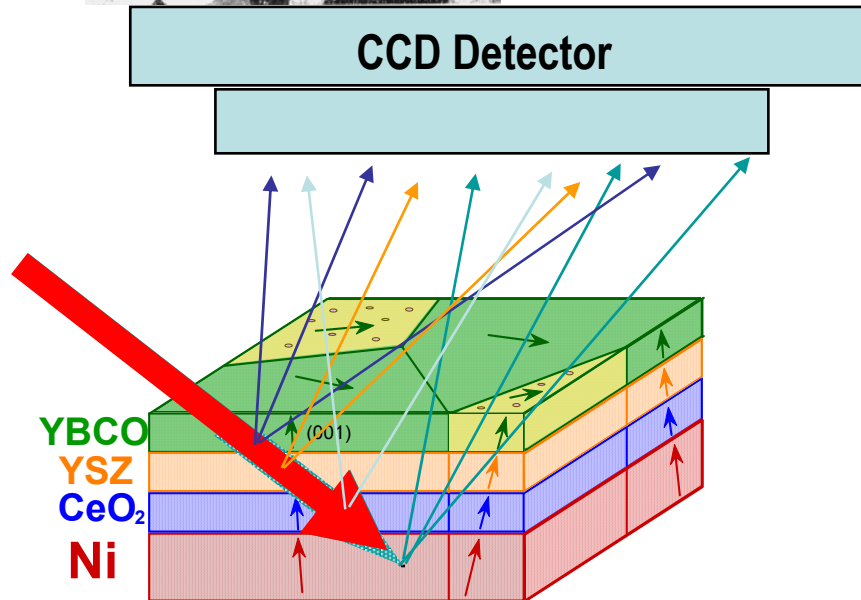
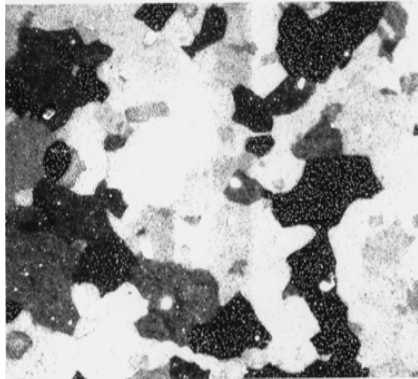
Ni



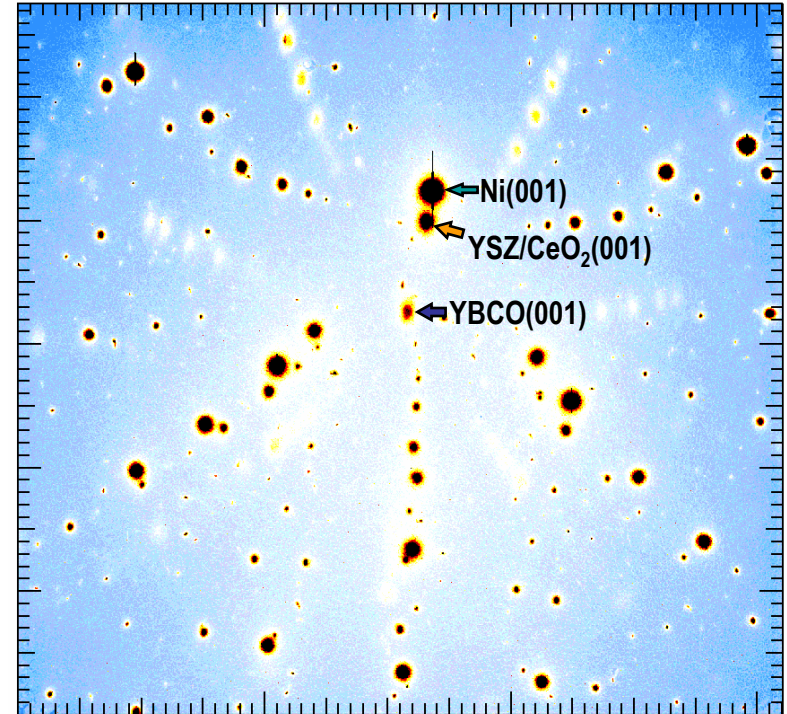
CeO₂

Budai et al. polychromatic microdiffraction to epitaxial growth RABiTS

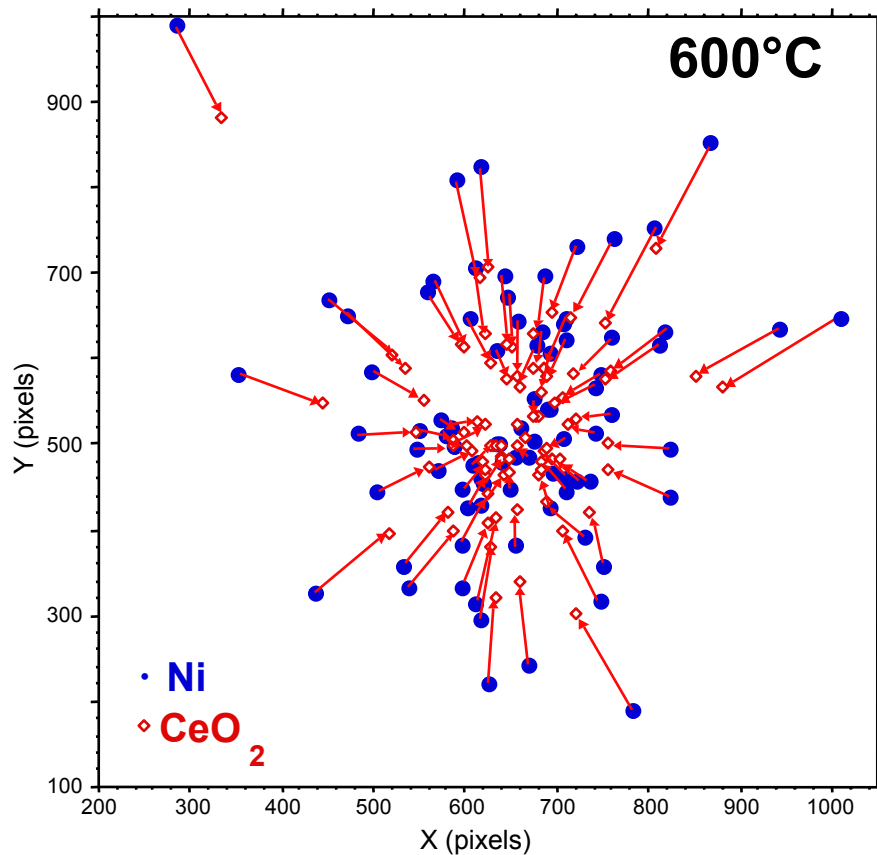
Optical: $\sim 50\mu\text{m}$ grains



CCD Laue Patterns

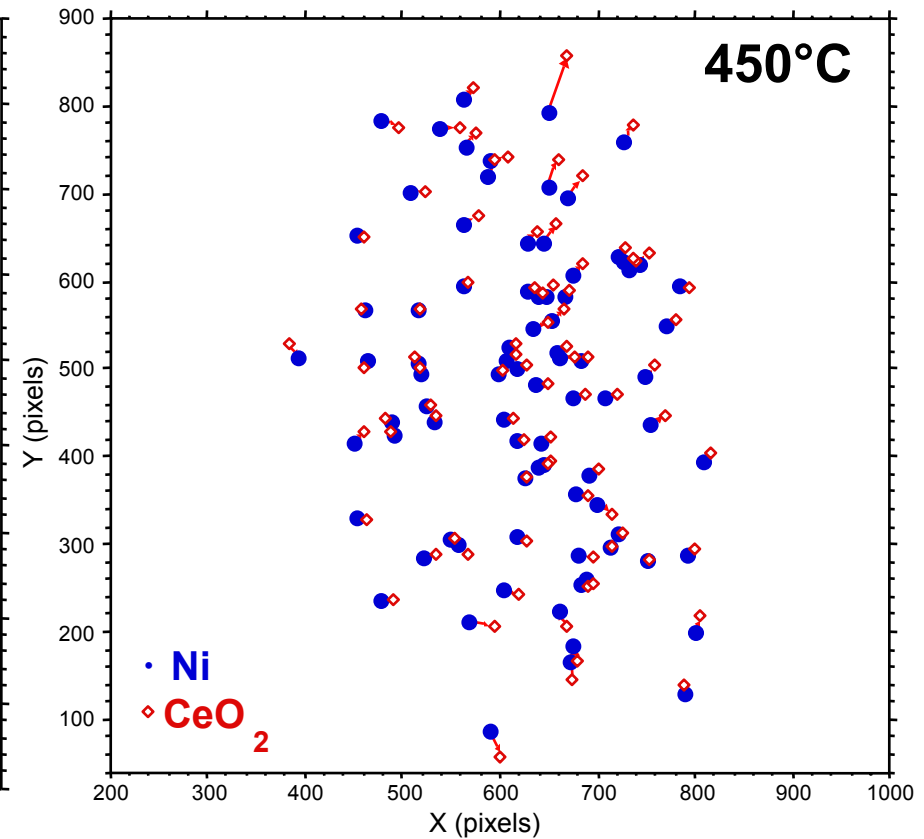


Relative CeO_2 orientation depends deposition temperature



High temperature growth:

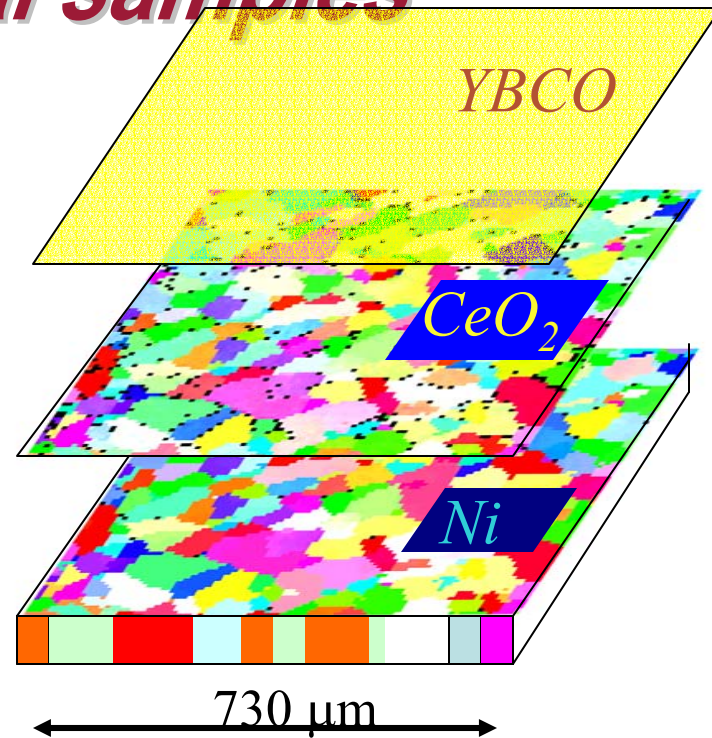
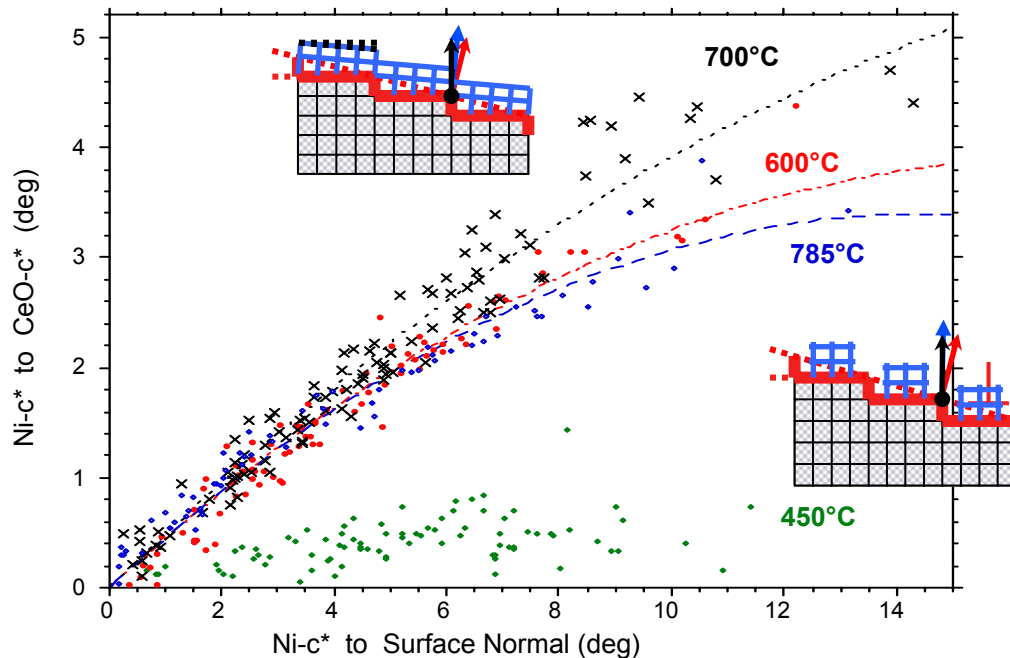
Crystallographic tilt towards \perp
Tilt increases monotonically with miscut



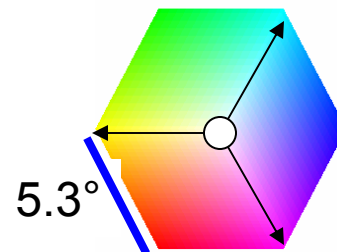
Low temperature growth:

Small, ~biased tilts

Microbeam enables combinatorial measurements on real samples

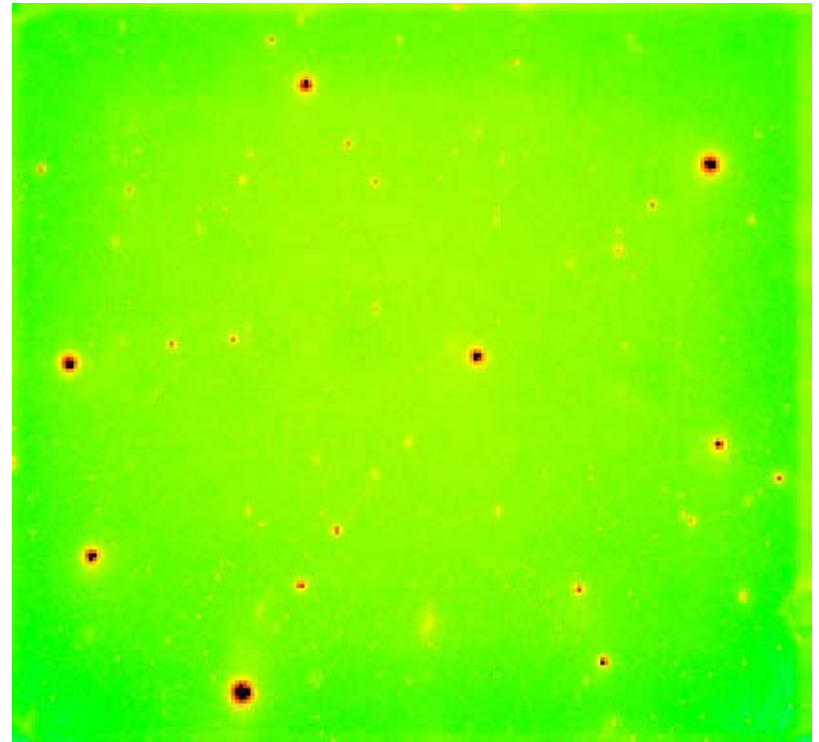
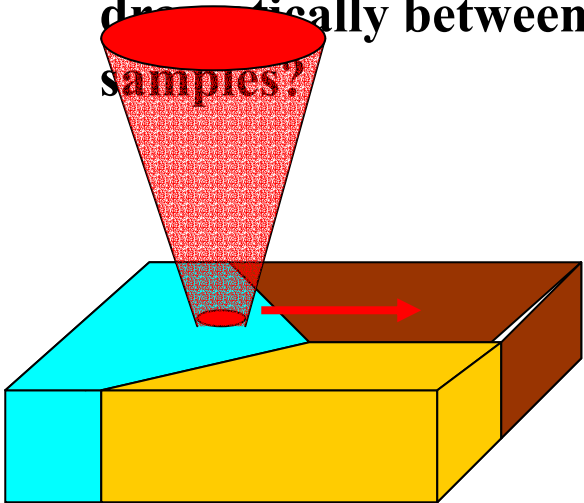


Budai JD, Yang WG, Tamura N, Chung JS, Tischler JZ, Larson BC, Ice GE, Park C, Norton DP **NATURE MATERIALS** 2 (7): 487-492 JUL 2003



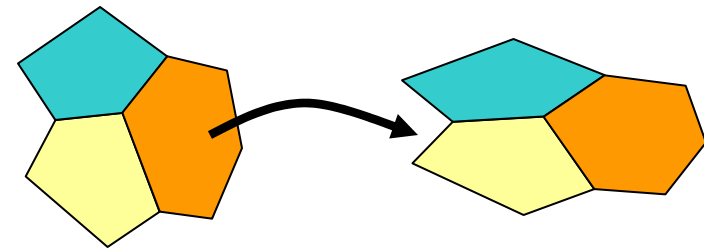
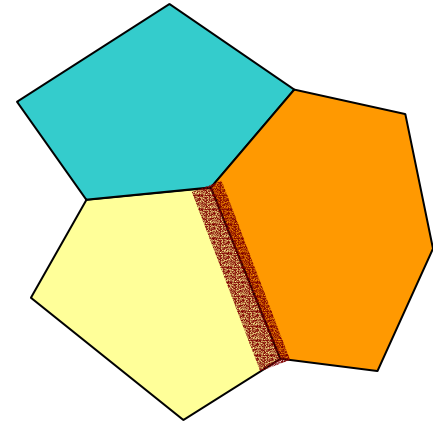
Important questions remain

- Why does J_c decrease for thick samples?
- Why does mosaic on single Ni substrate grain differ dramatically between samples?



How grain boundary/polycrystal networks interact - a major materials opportunity 21st century

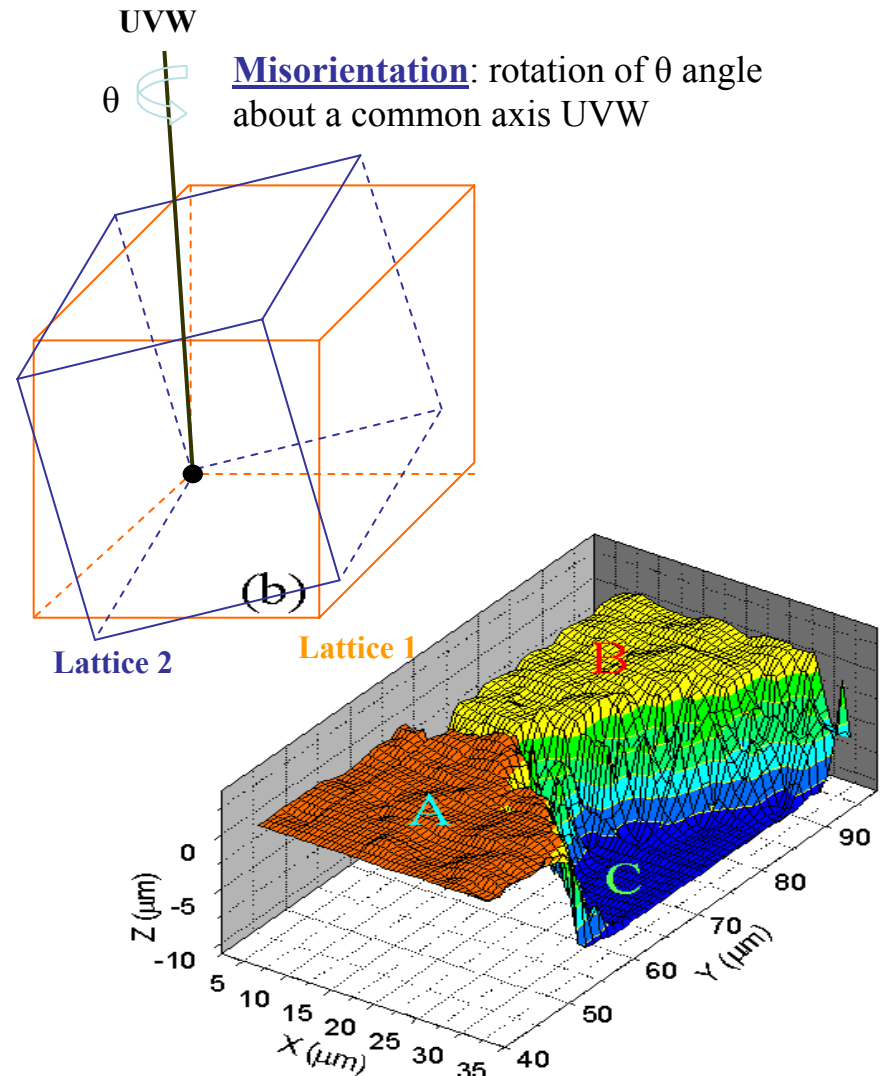
- What are the constitutive equations at grain boundaries?
 - How do they change with boundary type
- What are ideal microstructures?
 - How do different networks evolve during processing and in service?
- How can grain boundary distributions be controlled?
 - Grain boundary engineering



Essential for nanophase and advanced layered materials

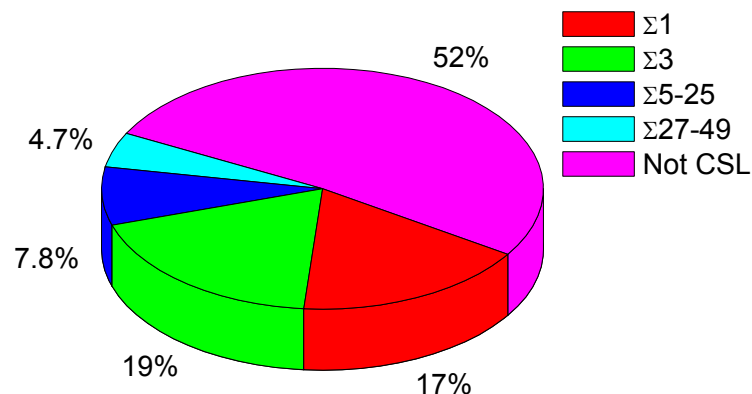
Unprecedented precision addresses long-standing issues/ tests CSL models

- CSL low-energy boundaries share lattice sites
 - Σ denotes inverse fraction of shared sites
 - Theory: misorientation increases as Σ decreases
- Measured misorientation increase with Σ
- Grain boundary normals
 - Ideal directions should have lower energy
 - Faceting may remove energy advantage



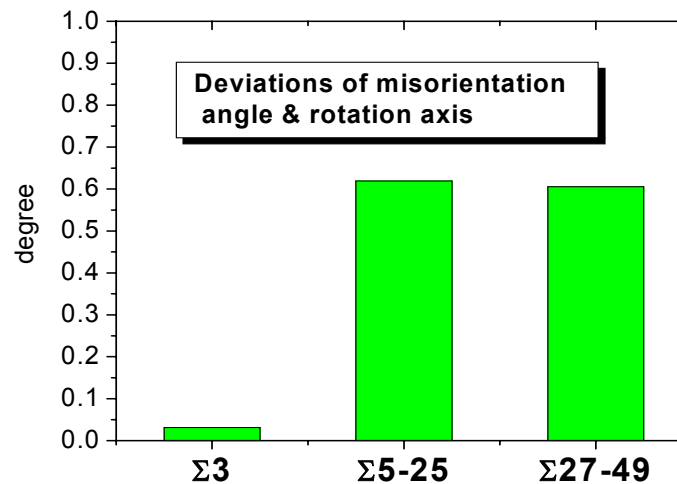
Morphology of Ni triple junction

Significant statistical information emerging



Total: 70

About 50% are CSLs, and 20% are found to be tilt, twist or having low-index in both grains.



No	Sigma type	Rotation Angle (degree)	Rotation angle off (degree)	Rotation Axis (RAX)	Rotation axis off (degree)	Boundary Normal (BN) in bi-crystal	Angle between RAX – BN (degree)	
B2	Σ21b	44.40	0.01	2, 1, 1	2.95	1.00, 0.32, 0.30 / 0.69, 1.00, 0.17	86.3	Tilt
B6	Σ47b	43.66	0.80	3, 2, 0	6.11	1.00, 0.07, 0.53 / 1.00, 0.87, 0.31	74.6	Tilt
B10	Σ37c	50.57	0.14	1, 1, 1	4.55	0.08, 1.00, 0.26 / 1.00, 0.12, 0.68	57.6	
B34	Σ1	(6.16°)				0.00, 1.00, 0.17 / 0.04, 0.27, 1.00	88.3	Tilt
A57	Σ3	60.00	0.01	1, 1, 1	0.02	1.00, 0.11, 0.02 / 0.32, 1.00, 0.87	86.4	Tilt
A314	Σ3	60.00	0.01	1, 1, 1	0.03	0.28, 0.31, 1.00 / 0.36, 0.37, 1.00	2.4	Twist

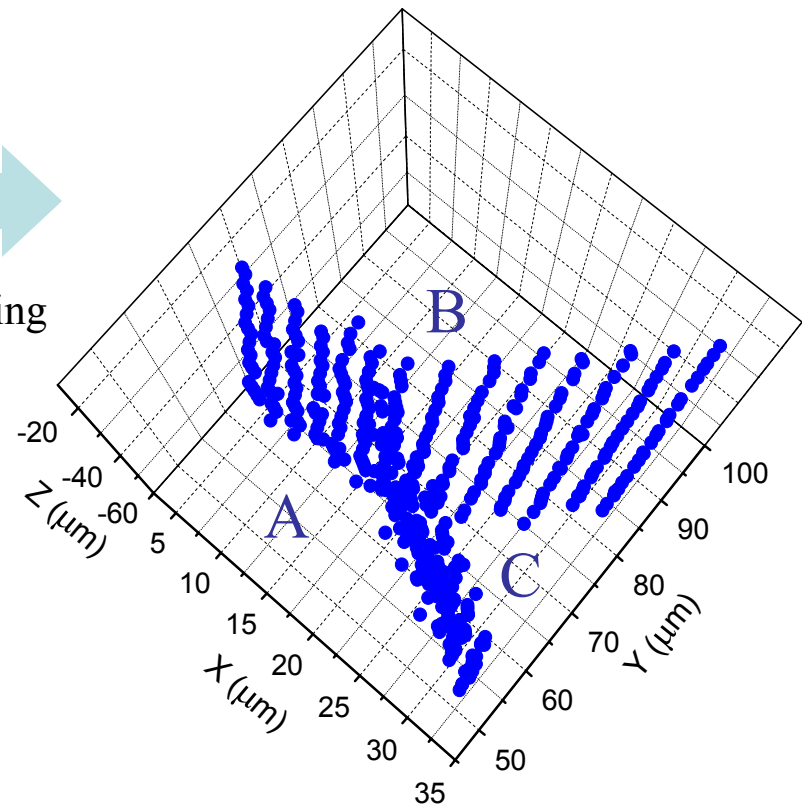
Open questions:

1. Why and how are the deviations from ideal CSL model as Σ type increases?
2. Are there residual strains imposed near the deviated CSL boundaries?
3. Any difference of CSLs between near or below sample surface?
4.

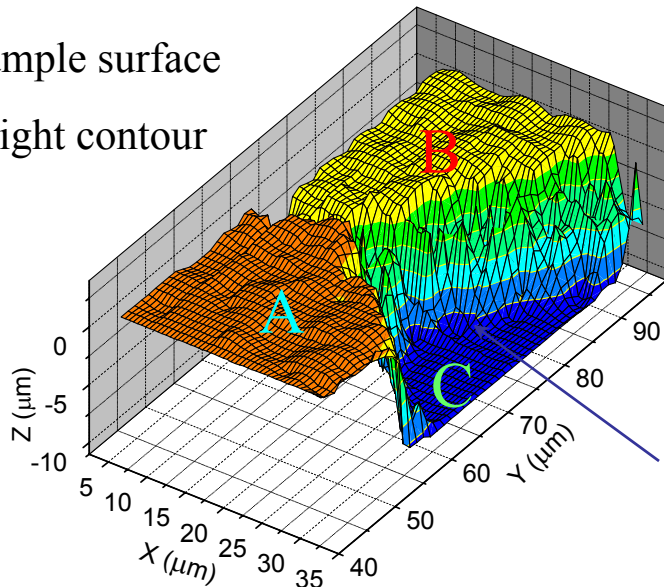
Three Dimensional Morphology of Triple Junction



3-D mapping



Sample surface
height contour



surface step
between
two grains

Misorientation angles:

A-B: 16.572°

B-C: 12.907°

C-A: 5.538°

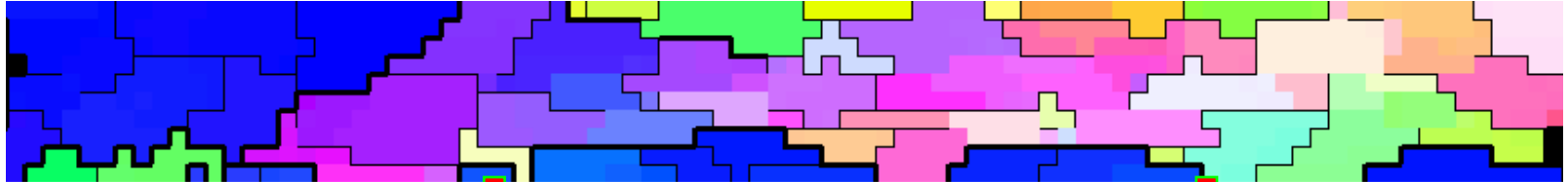
Polycrystalline grain structure can now be measured
nondestructively in 3D-submicron resolution-meso scale

QuickTime™ and a
Video decompressor
are needed to see this picture.

Thermal Grain Growth in Hot-Rolled Aluminum

1 μm pixels, Boundaries: 5° & 20°

Anneal 250°C, 1 hr



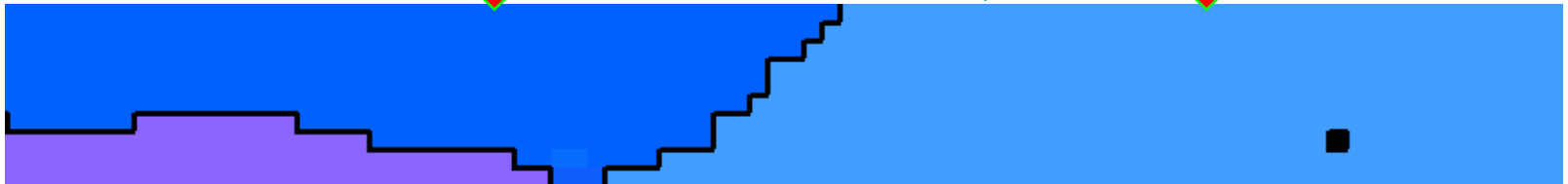
Anneal 350°C, 1 hr



Anneal 355°C, 1 hr



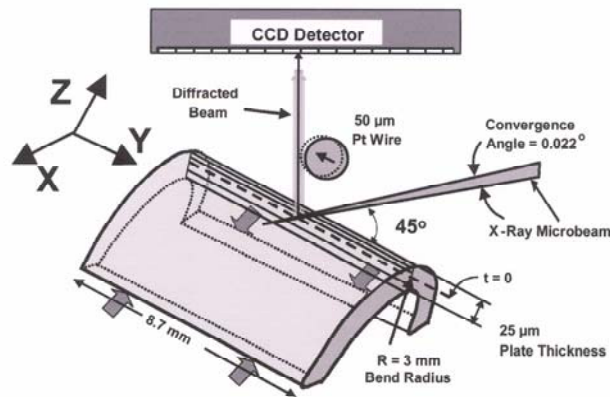
Anneal 360°C, 1 hr



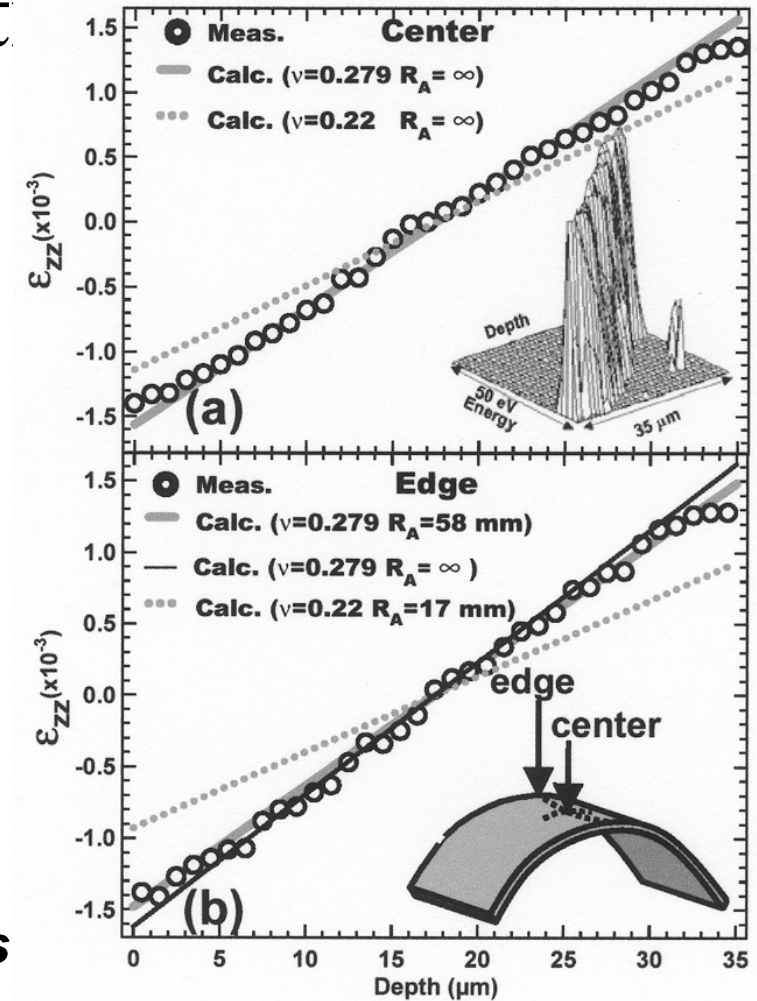
- GB motions include both high-angle and low-angle boundaries
- Complete and detailed 3D evolution needed for validation of theories.

Elastic strain key driving force- Monochromatic DAXM measures intra- granular elast

- Local strain-even in single crystal
- Ultra-high precision local orientations
- Independent of grain orientation
- Phase sensitive

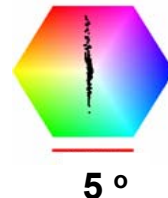
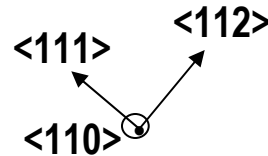
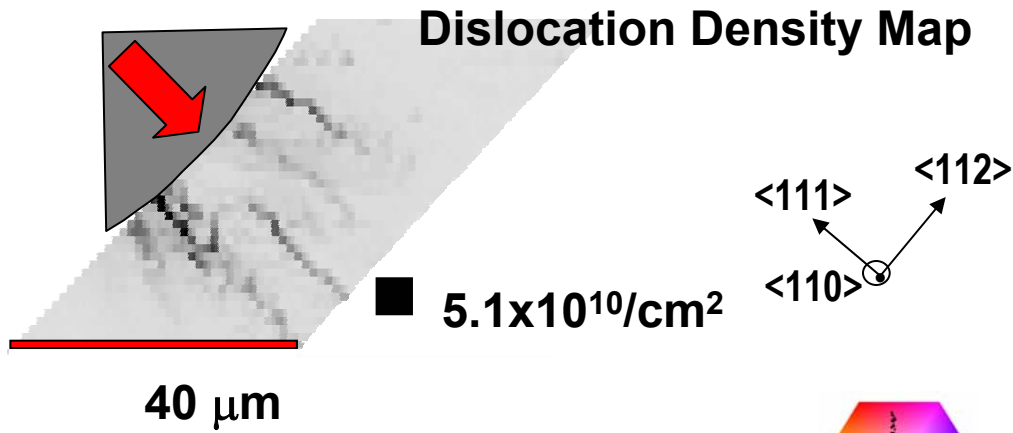
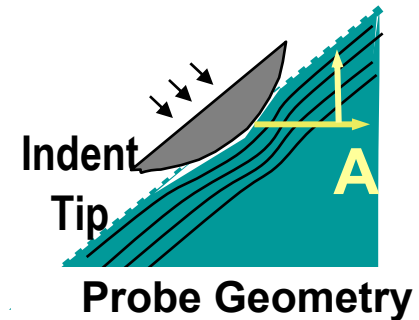


Revolutionizes ability to study materials

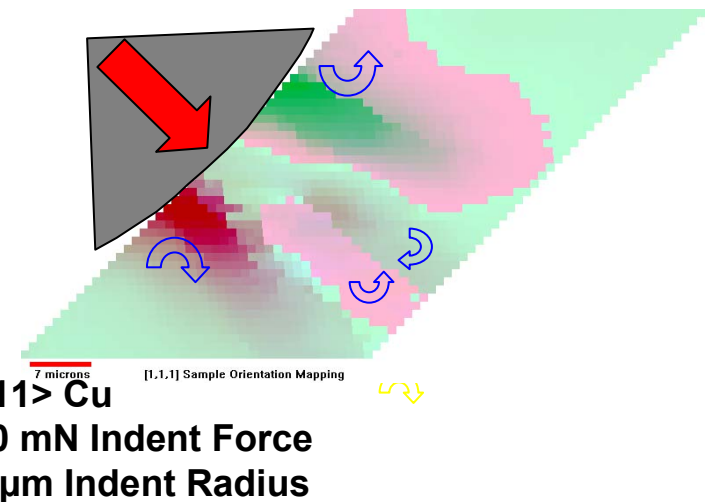


Nanoindent in single crystals provides major insights into 3D deformation/modeling

- Deformation boundary conditions completely known/ volume modelable
- Best models predict some features not others-highly reproducible
- Single, bi-crystal, or polycrystal
- Strain-gradient models directly testable



Lattice Rotation Map

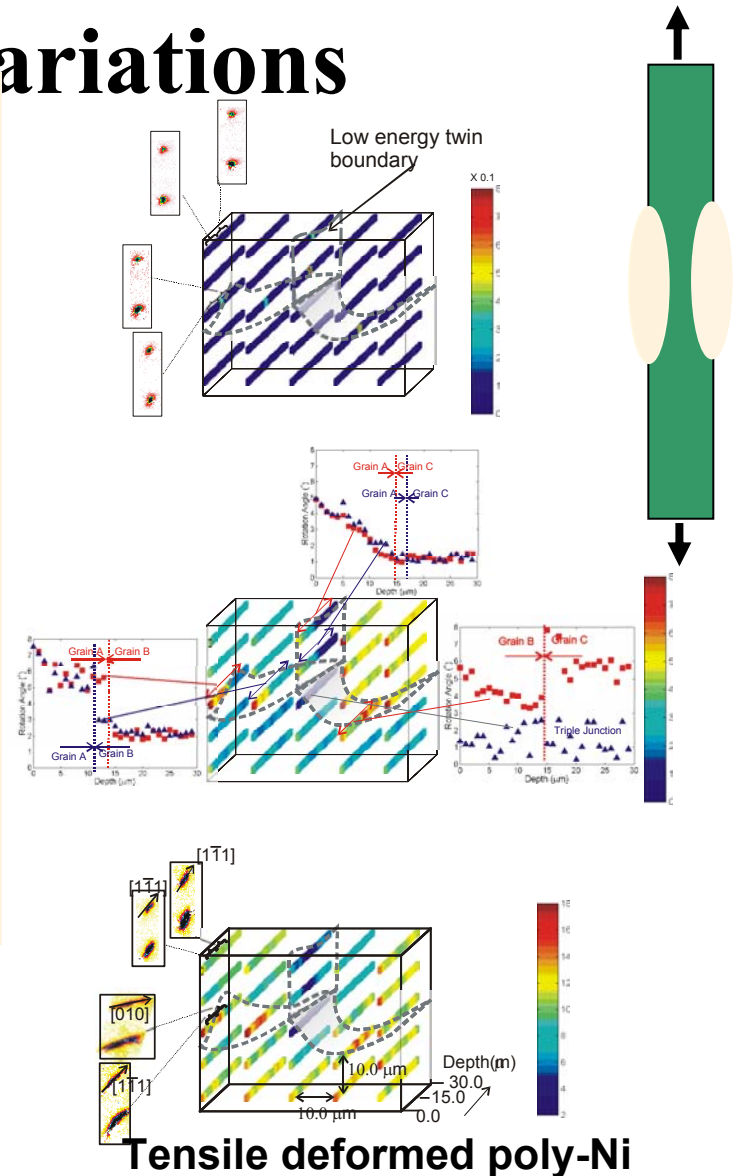


In-situ tensile deformation polycrystal finds intra-granular variations

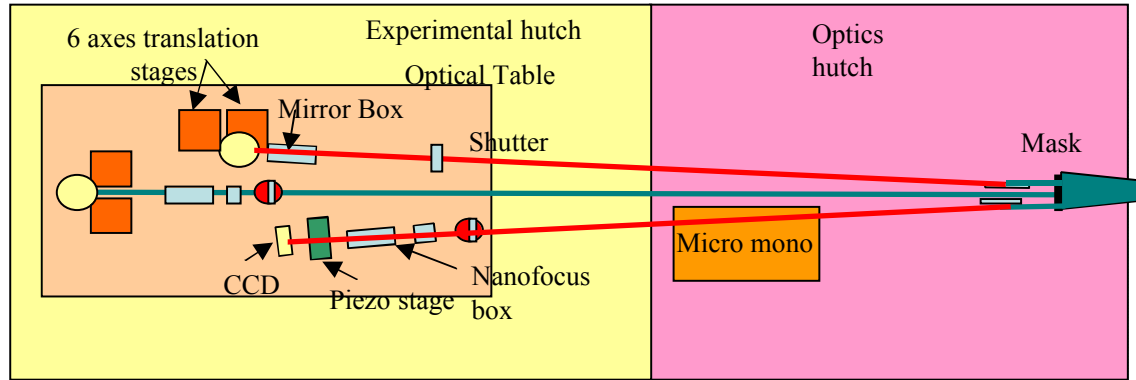
- Dramatic changes in deformations within single grain
 - Consistently large rotations near surface
- Plastic *and* elastic deformation measured
 - Essential information for understanding mechanisms
- Extensive sample characterization required for full boundary conditions

Proposed research

- Full boundary conditions
- Low deformation
- Integrate theory



To achieve potential and meet emerging demand - new microbeam lines and hardware proposed



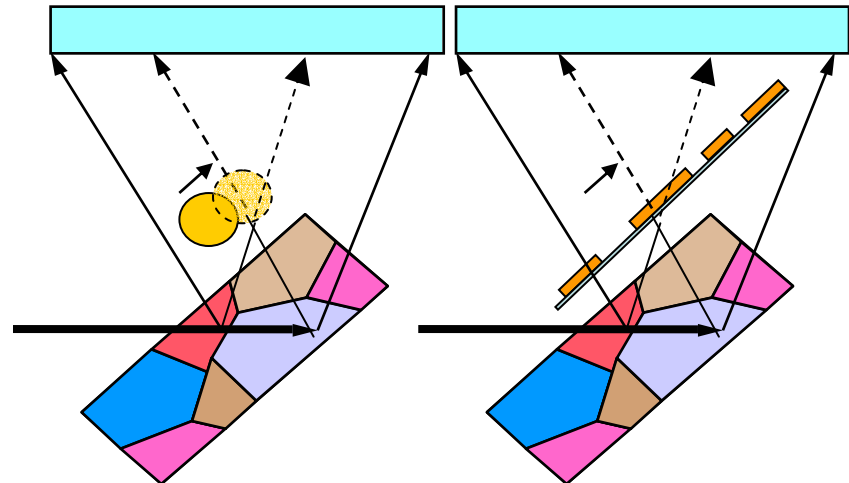
Multiplexed 3D polychromatic diffraction-center for mesoscale research-

- BM
- Operated by APS
- Greater general user access

Spatial resolution 50nm→10nm

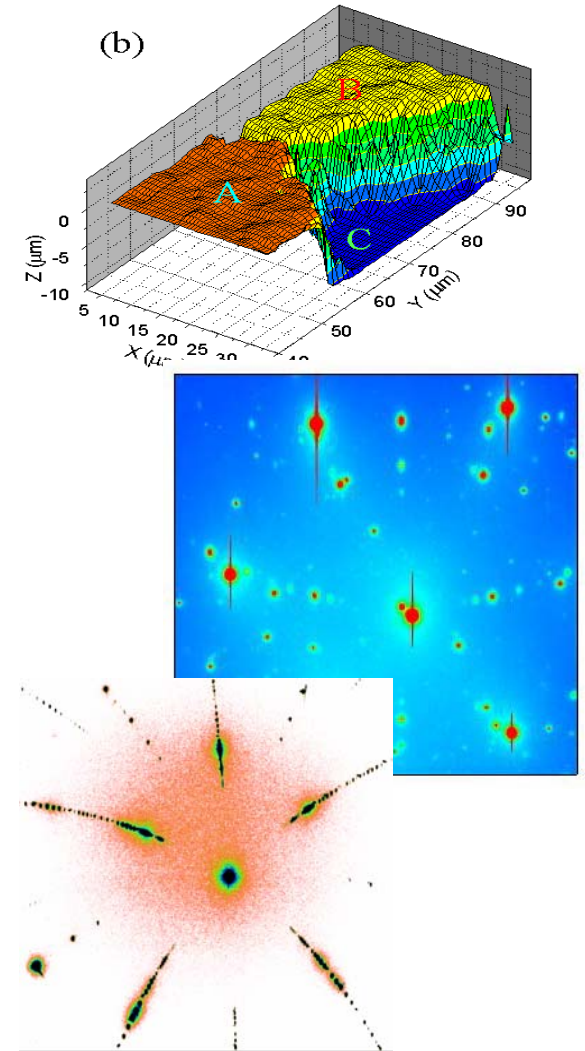
Accelerated 3D characterization 100-1000x

- Multiple wire/coded aperture
- Faster detectors (GE detectors)



Summary: - important emerging technique

- Cannot meet demand with existing facilities
- Addresses long-standing issues with fundamentally new approach
- Wide applicability



Team of ORNL scientists involved

- Gene Ice- **Co-principle investigator, x-ray optics**
- Bennett Larson- **Co-principle investigator-3D deformation/nanoindentation**
- John Budai-**Epitaxial films and 3D grain growth**
- Jonathan Tischler-**Mesoscale measurements and computer analysis (CMSD - APS Site)**
- Wenge Yang-**Mesoscale deformation using nanoindentation (Guest Scientist- APS Site)**
- Wenjun Liu-**Grain boundary networks (Post Doc- APS Site)**
- Judy Pang-**in-situ 3D polycrystalline deformation**

Important support from APS-differentially deposited elliptical mirrors and beam stabilization

